

## Technical Data Sheet

### *Moplen* HP325M



Polypropylene, Homopolymer

#### Product Description

LyondellBasell Australia's Polypropylene grade *Moplen* HP325M is a medium flow polypropylene homopolymer with a modified molecular weight distribution and is formulated with slip and anti-block package. *Moplen* HP325M is designed for the production of cast films. Typically films made from *Moplen* HP325M include high quality cast films for packaging food and other items.

<b>Application</b>	Food Packaging Film; Stationery Film
<b>Market</b>	Flexible Packaging
<b>Processing Method</b>	Cast Film
<b>Attribute</b>	Homopolymer; Medium Flow

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	8.0	g/10 min	ISO 1133-1
Density, (23 °C, Method D)	0.90	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus	1250	MPa	ISO 178
Tensile Stress at Yield	31	MPa	ISO 527-1, -2
<b>Impact</b>			
Notched Izod Impact Strength, (23 °C)	3	kJ/m <sup>2</sup>	ISO 180/1A
<b>Hardness</b>			
Shore Hardness, (Shore D)	73		ISO 868
<b>Thermal</b>			
Vicat Softening Temperature	152	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	82	°C	ISO 75B-1, -2